MODELS 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /174 /175



P91.18-2031-09

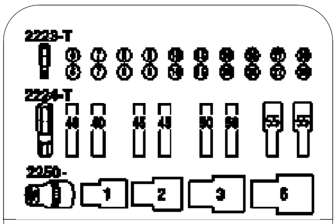
1 Paneling of horizontal adjustment handle
2 Horizontal adjustment handle
3 Rear seat cushion frame
4 Lower cover
5 Rear seat upholstery side lip
6 Velcro closure
7 Rear seat cover
8 Rear seat cushion

	Remove/Install		
1	Remove rear cargo space floor flaps	[i] See Operating Instructions	
2	Remove outer cover from rear seat	[i] Do not remove remaining covers.	AR91.12-P-1100GH
3	Detach lateral curtain at bottom		
4	Remove paneling of horizontal adjustment handle (1)	[i] Risk of breakage! [i] Unscrew screw and press paneling of horizontal adjustment handle forwards in order to unhook the retaining lugs.	
5	Remove side cover on rear backrest fitting		
6.1	Remove lower cover (4)	[i] Only with 3rd seat row, code 847.	
7	Detach rear seat cover (7) and Velcro closure (6) at the outside of the rear seat cushion frame (3)		
8.1	Turn ignition key to "0" position	[i] Only with side airbag in left and right rear, code 293. To avoid fault codes.	
9.1	Disconnect connector of electrical line of rear side seat belt buckle and move out of retaining clip	[i] Only with side airbag in the rear (left and right), code 293.	
10.1	Carefully lift up rear seat cover and unscrew bolt from belt end fitting	[i] Do not damage rear seat cover. [i] Only 60% rear seat. [Nm] Torx bit set	*BA91.40-P-1001-01D *000589011000
11.1	Remove belt end fitting together with rear seat seat belt buckle though the rear seat cushion	[i] Do not damage rear seat cover. [i] Only 60% rear seat.	
12	Remove rear seat cushion (8) from rear seat cushion frame (3)		
13	Pull off rear seat upholstery (7) until the stapled wire rings become visible		
14	Bend stapled wire rings up		

15	Detach the staple wires from the opened wire rings at rear seat cover (7)		
16	Remove rear seat cover (7) from rear seat upholstery (8)		
17	Install in the reverse order		

Nm Seat belts/emergency tensioning retractors

Number	**Designation**		**Model 163 as of 09/99**
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35



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Torx bit set